astm b850

astm b850 is a crucial standard widely recognized in the field of metal coatings and surface treatments, specifically focusing on the classification and performance requirements of electrodeposited coatings on metallic substrates. This specification plays a significant role in ensuring durability, corrosion resistance, and aesthetic quality across various industries including aerospace, automotive, electronics, and manufacturing. The ASTM B850 standard outlines detailed criteria for coating thickness, adhesion, appearance, and other essential properties that guarantee the coatings meet stringent quality benchmarks. Understanding this specification is vital for manufacturers, quality control professionals, and engineers aiming to achieve compliance and optimize product longevity. This article provides a comprehensive overview of ASTM B850, exploring its scope, key requirements, testing methods, and practical applications to enhance knowledge and application of this important standard.

- Overview of ASTM B850
- Scope and Purpose
- Classification and Types of Coatings
- Key Requirements and Specifications
- Testing and Quality Assurance
- Applications and Industry Relevance

Overview of ASTM B850

ASTM B850 is a specification developed by ASTM International that establishes the standards for electrodeposited coatings on metallic substrates. It defines the performance requirements and testing methodologies to ensure that coatings provide adequate protection against corrosion, wear, and environmental damage. The standard covers various types of coatings, including nickel, zinc, and other metal deposits, focusing on their thickness, adhesion, and visual appearance. By adhering to ASTM B850, manufacturers can ensure that their coating processes produce consistent, high-quality results suitable for demanding industrial applications.

Historical Context and Development

The ASTM B850 standard was developed in response to the growing demand for uniform, reliable electrodeposited coatings. Over the years, it has undergone several revisions to incorporate advancements in coating technology and testing methods. This evolution reflects the industry's commitment to maintaining high standards and adapting to new materials and processes.

Importance in Quality Control

Compliance with ASTM B850 is critical for quality control in manufacturing environments where surface coatings influence product performance and longevity. The specification guides inspectors and engineers in evaluating coating quality through standardized tests and ensures that products meet customer and regulatory requirements.

Scope and Purpose

The primary purpose of ASTM B850 is to provide a comprehensive framework for the classification, testing, and acceptance of electrodeposited coatings on metallic parts. It applies to coatings deposited electrochemically, aiming to enhance corrosion resistance, improve surface hardness, and provide decorative finishes. The scope includes a variety of metals and alloys commonly used in industrial components.

Materials Covered

ASTM B850 covers coatings on substrates such as steel, aluminum, copper, and other commercially relevant alloys. The standard is applicable for coatings intended for both functional and decorative purposes.

Types of Coatings Included

The specification primarily addresses metallic coatings such as:

- Nickel and nickel alloys
- Zinc and zinc alloys
- Copper and copper alloys
- Chromium deposits

Classification and Types of Coatings

ASTM B850 classifies electrodeposited coatings based on their composition, thickness, and appearance. This classification helps manufacturers select the appropriate coating type for specific applications and ensures uniformity across production batches.

Coating Categories

The standard divides coatings into several categories depending on their chemical composition and functional properties, including:

- Protective coatings designed to prevent corrosion
- Decorative coatings providing aesthetic finishes
- Functional coatings enhancing wear resistance or electrical conductivity

Thickness Classifications

Coating thickness is a critical parameter in ASTM B850. The standard specifies minimum and maximum thickness ranges to ensure adequate protection without compromising dimensional tolerances. Typical thickness classifications include:

- · Light coatings for decorative purposes
- Medium coatings for moderate environmental resistance
- Heavy coatings for harsh environmental or mechanical conditions

Key Requirements and Specifications

ASTM B850 outlines essential requirements that coatings must meet to be considered compliant. These include physical properties, appearance standards, adhesion quality, and corrosion resistance benchmarks.

Adhesion Requirements

Proper adhesion between the coating and substrate is vital to prevent peeling or flaking. ASTM B850 specifies testing methods such as tape tests and bend tests to evaluate the bond strength of electrodeposited coatings.

Appearance and Uniformity

Visual inspection criteria are detailed in the standard to ensure coatings are free from defects such as blisters, pits, or uneven coloration. Uniformity in coating thickness and surface smoothness is mandatory for both functional and decorative coatings.

Corrosion Resistance

The standard requires coatings to demonstrate resistance to corrosion under specified environmental conditions. Salt spray tests and other accelerated corrosion evaluations are used to assess this property.

Thickness Measurements

ASTM B850 mandates precise measurement of coating thickness using techniques such as magnetic gauges, X-ray fluorescence (XRF), or micrometers to ensure compliance with the specified ranges.

Testing and Quality Assurance

ASTM B850 provides detailed guidance on the testing procedures necessary to verify that coatings meet the established criteria. These tests are essential for quality assurance throughout the manufacturing process.

Common Testing Methods

- Adhesion Testing: Tape tests, bend tests, and other mechanical methods to assess coating bond strength.
- **Thickness Measurement:** Non-destructive methods like XRF and magnetic gauges to verify coating thickness.
- **Corrosion Testing:** Salt spray (fog) tests and cyclic corrosion tests to evaluate environmental durability.
- **Visual Inspection:** Microscopic and naked-eye examination for surface defects and uniformity.

Documentation and Compliance

Maintaining thorough documentation of test results is a critical aspect of meeting ASTM B850

requirements. Quality control teams are responsible for recording data, ensuring traceability, and confirming that coatings consistently meet the standard's criteria.

Applications and Industry Relevance

ASTM B850 is widely utilized across multiple industries where electrodeposited coatings play a vital role in product performance and longevity. Its application ensures standardized quality and reliability in components exposed to varying environmental and mechanical stresses.

Aerospace Industry

In aerospace, ASTM B850 coatings protect critical components from corrosion, wear, and oxidation, thereby enhancing safety and extending service life.

Automotive Sector

The automotive industry relies on ASTM B850-compliant coatings for decorative finishes and corrosion protection on parts such as wheels, engine components, and trim elements.

Electronics and Electrical Equipment

Electrodeposited coatings adhering to ASTM B850 standards improve conductivity and protect delicate electronic parts from environmental damage.

Manufacturing and Industrial Equipment

Heavy machinery and industrial tools benefit from durable coatings specified by ASTM B850, which reduce maintenance costs and improve operational efficiency.

Frequently Asked Questions

What is ASTM B850 specification?

ASTM B850 is a standard specification developed by ASTM International that covers the requirements for chemical conversion coatings on aluminum and aluminum alloys to improve corrosion resistance and paint adhesion.

What types of coatings are covered under ASTM B850?

ASTM B850 covers various types of chemical conversion coatings, including chromate and nonchromate conversion coatings, applied to aluminum and aluminum alloys.

Why is ASTM B850 important for aluminum finishing?

ASTM B850 is important because it ensures consistent and reliable chemical conversion coatings on aluminum, which enhances corrosion resistance and provides a better surface for subsequent painting or bonding.

Can ASTM B850 coatings be used for aerospace applications?

Yes, ASTM B850 coatings are commonly used in aerospace applications to protect aluminum components from corrosion and to ensure strong adhesion of paint and other finishes.

How does ASTM B850 differ from other aluminum coating standards?

ASTM B850 specifically addresses chemical conversion coatings on aluminum and aluminum alloys, focusing on corrosion protection and paint adhesion, whereas other standards may focus on anodizing, plating, or other surface treatments.

Are there environmental concerns related to ASTM B850 coatings?

Some ASTM B850 coatings, particularly chromate conversion coatings, may contain hexavalent chromium, which is toxic and environmentally hazardous, leading to increased use of non-chromate alternatives in compliance with environmental regulations.

Additional Resources

- 1. Understanding ASTM B850: Standards for Metallic Coatings on Aluminum and Its Alloys
 This book offers a comprehensive overview of ASTM B850, focusing on the specifications and testing
 methods for metallic coatings on aluminum and its alloys. It provides detailed explanations of coating
 types, application processes, and quality control measures. Ideal for engineers and quality inspectors,
 it helps readers ensure compliance with industry standards.
- 2. Corrosion Resistance of Aluminum: ASTM B850 Applications and Insights
 Focusing on corrosion protection, this book explores the role of ASTM B850 in enhancing the durability
 of aluminum components. It discusses various coating techniques, environmental factors affecting
 corrosion, and testing protocols. The text is enriched with case studies highlighting practical
 applications in aerospace and automotive industries.
- 3. Metallurgical Coatings and Surface Treatments: A Guide to ASTM Standards
 This guide covers a range of ASTM standards, including B850, related to metallurgical coatings and surface treatments. It emphasizes the science behind coating adhesion, thickness measurement, and surface preparation. Readers will gain an understanding of how ASTM B850 fits into broader quality

assurance frameworks.

- 4. Quality Control in Aluminum Coating Processes: Implementing ASTM B850
 Targeted at manufacturing professionals, this book details the implementation of ASTM B850 in production environments. It includes step-by-step procedures for inspection, testing, and documentation to ensure coating quality. The book also addresses common challenges and troubleshooting tips.
- 5. Advances in Aluminum Alloy Coatings: Meeting ASTM B850 Requirements
 This volume presents recent technological advancements in aluminum alloy coatings that comply with ASTM B850. It reviews innovative materials, application methods, and performance testing.
 Researchers and product developers will find valuable insights into enhancing coating efficiency and sustainability.
- 6. Surface Engineering of Aluminum: ASTM B850 and Beyond Exploring the broader field of surface engineering, this book situates ASTM B850 within various treatment and coating processes for aluminum. It discusses the interplay between mechanical properties and surface modifications, aiming to optimize component performance in demanding environments.
- 7. Practical Handbook for Coating Aluminum Alloys: ASTM B850 Compliance
 This practical handbook offers technicians and engineers hands-on guidance for applying and testing coatings per ASTM B850. It includes checklists, standard operating procedures, and visual aids to streamline the coating process. The book is designed to be a quick reference in industrial settings.
- 8. Testing and Inspection Methods for Aluminum Coatings: ASTM B850 Focus
 This specialized text delves into the various testing and inspection techniques mandated by ASTM B850. It covers non-destructive testing, coating thickness measurements, and adhesion tests. The book is essential for quality assurance professionals seeking to master ASTM-compliant inspection protocols.
- 9. Environmental and Safety Considerations in Aluminum Coating Processes
 While centered on coating processes including those covered by ASTM B850, this book addresses
 environmental regulations and workplace safety concerns. It examines the handling of chemicals,
 waste management, and emission controls related to aluminum coatings. The content supports
 sustainable practices and regulatory compliance in industrial operations.

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ASTM B850: A Comprehensive Guide to Copper and Copper Alloy Sheet, Strip, Plate, and Rolled Bar

Ebook Title: Mastering ASTM B850: A Deep Dive into Copper and Copper Alloy Specifications

Author: Dr. Anya Sharma, Materials Science Engineer

Outline:

Introduction: Defining ASTM B850 and its scope within the broader context of copper alloys. Chapter 1: Understanding Copper and Copper Alloys: Chemical composition, properties, and applications.

Chapter 2: Decoding ASTM B850 Specifications: Detailed explanation of terminology, grades, and tolerances.

Chapter 3: Manufacturing Processes: How copper and copper alloys are processed to meet B850 standards.

Chapter 4: Testing and Quality Control: Methods used to ensure compliance with ASTM B850.

Chapter 5: Applications of ASTM B850 Materials: Case studies and examples across diverse industries.

Chapter 6: Selecting the Right Material: Factors to consider when choosing materials based on ASTM B850.

Conclusion: Summary of key takeaways and future trends in copper alloy standardization.

ASTM B850: A Comprehensive Guide to Copper and Copper Alloy Sheet, Strip, Plate, and Rolled Bar

Introduction:

ASTM B850 is a widely recognized standard in the materials science and engineering field, specifically focusing on the specifications for copper and copper alloy sheet, strip, plate, and rolled bar. This standard provides crucial information regarding the chemical composition, mechanical properties, and dimensional tolerances of these materials, ensuring consistent quality and performance across various applications. Understanding ASTM B850 is essential for engineers, manufacturers, and anyone involved in the procurement, processing, or utilization of copper and copper alloys. This comprehensive guide will delve into the intricacies of this standard, providing a detailed understanding of its significance and practical implications.

Chapter 1: Understanding Copper and Copper Alloys:

Copper, a highly conductive and ductile metal, forms the basis of a wide range of alloys with enhanced properties. Alloying copper with elements like zinc (brass), tin (bronze), nickel (nickel silver), and others significantly alters its characteristics, tailoring it for specific applications. This chapter explores the fundamental properties of pure copper and various copper alloys, highlighting their strengths and weaknesses. We'll examine the effects of different alloying elements on:

Electrical Conductivity: Copper's excellent electrical conductivity is crucial in electrical applications.

Alloying can reduce this conductivity, but often provides other benefits like increased strength. Thermal Conductivity: Similar to electrical conductivity, thermal properties are crucial in heat exchange systems. The impact of alloying elements on thermal conductivity will be discussed. Mechanical Strength and Hardness: Alloying significantly increases the strength and hardness of copper, making it suitable for structural applications where pure copper might be too soft. Corrosion Resistance: Copper and its alloys exhibit varying degrees of corrosion resistance. This chapter will analyze the influence of alloying elements on corrosion behavior in different environments.

Ductility and Malleability: These properties determine the ease with which copper and its alloys can be formed into various shapes. The impact of alloying on these properties will be examined. Specific Applications: Linking the properties discussed to the specific applications of different copper alloys, such as electrical wiring, plumbing fixtures, marine hardware, and heat exchangers.

Chapter 2: Decoding ASTM B850 Specifications:

ASTM B850 is not a single specification but rather a collection of specifications covering various grades of copper and copper alloys in different forms (sheet, strip, plate, and rolled bar). This chapter will meticulously dissect the terminology used in ASTM B850, explaining key concepts such as:

Grade Designation: Understanding the different grade designations and what they represent in terms of chemical composition and mechanical properties.

Chemical Composition Limits: Detailed explanation of the allowable ranges for different alloying elements in each grade.

Mechanical Properties: The standard specifies minimum requirements for tensile strength, yield strength, elongation, and hardness. This section will clarify these parameters and their significance. Dimensional Tolerances: This standard specifies allowable variations in thickness, width, and length. Understanding these tolerances is critical for proper material selection and manufacturing. Surface Finish: The standard also addresses surface finish requirements, impacting the suitability of the material for various applications.

Testing Procedures: The chapter will outline the standard test methods used to verify the compliance of materials with ASTM B850 specifications.

Chapter 3: Manufacturing Processes:

The manufacturing processes used to produce copper and copper alloy sheet, strip, plate, and rolled bar significantly influence their final properties. This chapter will explore these processes, focusing on:

Casting: The initial step involves casting molten metal into ingots.

Hot Rolling: The ingots are then hot rolled to reduce their thickness and improve their mechanical properties.

Annealing: Heat treatment processes to control grain size and enhance ductility.

Cold Rolling: Further reduction in thickness through cold rolling to achieve desired tolerances and surface finish.

Other Finishing Processes: Processes like surface treatments, cutting, and forming to create final products. The influence of these processes on material properties will be explored.

Chapter 4: Testing and Quality Control:

Ensuring compliance with ASTM B850 specifications necessitates rigorous testing and quality control procedures. This chapter will cover:

Chemical Analysis: Techniques used to determine the chemical composition of the material and ensure it meets the specified limits.

Mechanical Testing: Tensile testing, hardness testing, and other methods to evaluate the mechanical properties.

Dimensional Inspection: Methods for verifying the dimensions of the material and ensuring they fall within the specified tolerances.

Surface Inspection: Visual inspection and other techniques to evaluate the surface finish and identify defects.

Non-Destructive Testing (NDT): Techniques like ultrasonic testing and eddy current testing for detecting internal flaws.

Quality Control Systems: Implementation of quality management systems (like ISO 9001) to ensure consistent quality.

Chapter 5: Applications of ASTM B850 Materials:

The versatility of copper and copper alloys makes them suitable for a vast array of applications. This chapter will provide case studies and examples, including:

Electrical Applications: Wiring, connectors, busbars, and other electrical components.

Heat Exchangers: Copper's high thermal conductivity makes it ideal for heat exchangers in various industries.

Plumbing and HVAC: Pipes, fittings, and other components in plumbing and HVAC systems.

Marine Hardware: Corrosion resistance makes copper alloys suitable for marine environments.

Architectural Applications: Roofing, cladding, and decorative elements.

Other Industrial Applications: Various industrial applications where strength, conductivity, and corrosion resistance are crucial.

Chapter 6: Selecting the Right Material:

Choosing the appropriate copper or copper alloy based on ASTM B850 requires careful consideration of several factors:

Application Requirements: Understanding the specific demands of the application, such as required strength, conductivity, and corrosion resistance.

Cost Considerations: Different grades have different costs, and the selection must balance performance with budget.

Availability and Lead Times: The availability of different grades may vary, influencing the selection process.

Fabrication Methods: The choice of material may be influenced by the fabrication methods available and their compatibility with the chosen alloy.

Conclusion:

ASTM B850 plays a pivotal role in standardizing the quality and performance of copper and copper alloy sheet, strip, plate, and rolled bar. This guide has provided a comprehensive overview of this standard, covering its specifications, manufacturing processes, testing methods, and diverse applications. By understanding ASTM B850, engineers and manufacturers can ensure the consistent quality and reliable performance of their products, fostering innovation and progress across numerous industries. Future trends will likely focus on developing even more sustainable and high-performance copper alloys, extending the legacy of this vital standard.

FAQs:

- 1. What is the difference between ASTM B850 and other copper alloy standards? ASTM B850 specifically focuses on sheet, strip, plate, and rolled bar, whereas other standards might cover different forms or alloys.
- 2. How do I determine the correct grade of copper alloy for my application? Consider the required strength, conductivity, corrosion resistance, and cost. Consult the ASTM B850 standard for specific grade properties.
- 3. What are the common testing methods used to verify compliance with ASTM B850? Chemical analysis, tensile testing, hardness testing, and dimensional inspection are commonly employed.
- 4. What are the typical manufacturing processes for ASTM B850 materials? Casting, hot rolling, annealing, cold rolling, and various finishing processes are involved.
- 5. What are the key differences between copper sheet and copper strip? The primary difference lies in their width-to-thickness ratio.
- 6. How does the alloying composition affect the properties of copper? Alloying elements modify strength, conductivity, corrosion resistance, and other characteristics.
- 7. What are some common applications of ASTM B850 materials in the electronics industry? These materials are widely used in printed circuit boards, connectors, and other electronic components.
- 8. What are the environmental implications of using copper and copper alloys? Copper is a recyclable material, and responsible sourcing practices are crucial for environmental sustainability.
- 9. Where can I find the full text of ASTM B850? The standard can be purchased directly from ASTM International or through various online databases.

Related Articles:

- 1. Copper Alloys: A Comprehensive Overview: A detailed exploration of various copper alloys, their properties, and applications.
- 2. ASTM B152: Copper and Copper Alloy Sheet, Strip, and Plate: A comparison with ASTM B850, highlighting differences and similarities.
- 3. The Role of Copper in Electrical Conductivity: Focuses on copper's role in electrical applications and its conductivity.
- 4. Corrosion Resistance of Copper Alloys: An in-depth study of the corrosion behavior of different copper alloys in various environments.
- 5. Mechanical Properties of Copper and Copper Alloys: A detailed analysis of mechanical properties like tensile strength, yield strength, and hardness.
- 6. Manufacturing Processes for Copper and Copper Alloys: A detailed explanation of casting, rolling, and other manufacturing methods.

- 7. Non-Destructive Testing of Copper Alloys: Focuses on NDT methods used to evaluate copper alloys for defects.
- 8. Copper Alloy Selection Guide for Various Applications: Practical guide for selecting appropriate copper alloys based on application needs.
- 9. Sustainability and Recycling of Copper and Copper Alloys: A discussion of the environmental aspects of copper and its alloys.

astm b850: High-Performance Bolting Technology for Offshore Oil and Natural Gas Operations National Academies of Sciences, Engineering, and Medicine, National Academy of Engineering, Division on Engineering and Physical Sciences, National Materials and Manufacturing Board, Committee on Connector Reliability for Offshore Oil and Natural Gas Operations, 2018-07-12 Commercially significant amounts of crude oil and natural gas lie under the continental shelf of the United States. Advances in locating deposits, and improvements in drilling and recovery technology, have made it technically and economically feasible to extract these resources under harsh conditions. But extracting these offshore petroleum resources involves the possibility, however remote, of oil spills, with resulting damage to the ocean and the coastline ecosystems and risks to life and limb of those performing the extraction. The environmental consequences of an oil spill can be more severe underwater than on land because sea currents can guickly disperse the oil over a large area and, thus, cleanup can be problematic. Bolted connections are an integral feature of deep-water well operations. High-Performance Bolting Technology for Offshore Oil and Natural Gas Operations summarizes strategies for improving the reliability of fasteners used in offshore oil exploration equipment, as well as best practices from other industrial sectors. It focuses on critical boltingâ€bolts, studs, nuts, and fasteners used on critical connections.

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Second Edition is an excellent book for engineers and related professionals in the oil and gas production industries. It will also be an asset to the entry-level corrosion control professional who may have a theoretical background in metallurgy, chemistry, or a related field, but who needs to understand the practical limitations of large-scale industrial operations associated with oil and gas production.

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coating methods (CGL), the book goes on to discuss phase equilibria, Zn bath phenomena and overlay coating formations. Both processing methods and controls are covered, as well as corrosion resistance and coating product properties. The book concludes with a discussion of future opportunities for zinc coatings. This book is a vital resource for both individuals new to this area while also serving as a handbook for users and producers of zinc coatings. - Presents a basic understanding of the science and engineering behind zinc coatings with a thorough and cutting-edge look at their processing methods, controls, properties, and applications - Discusses corrosion resistance, overlay coating formation, heat treatment, interface reactions, deposition processes, and more - Covers real-world applications of these coatings

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astm b850: Worldwide Guide to Equivalent Nonferrous Metals and Alloys Paul M. Unterweiser, Harold M. Cobb, 1987 Proceedings of ASM InternationalAs 1993 Conference. In this volume, the papers describe real-world applications of putting composites to work. Once thought of as solutions in search of problems, many of these composites are being mainstreamed into commercial applications. Nearly one-third of the book deals with physical and mechanical properties of ceramic matrix composites; other areas covered in detail are processing and characterization of intermetallic matrix composites and metal matrix composites; processing, fabrication and application of polymer matrix composites, fabrications of functionally gradient materials, and processing applications of carbon-carbon composites. Contributing authors hail from university, government and defense research facilities, as well as from aerospace companies across the country.

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astm b850: Steels: Processing, Structure, and Performance, Second Edition George Krauss, 2015-03-01 George Krauss, University Emeritus Professor, Colorado School of Mines and author of the best-selling ASM book Steels: Processing, Structure, and Performance, discusses some of the important additions and updates to the new second edition.

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astm b850: *ASM Handbook* , 1990 These volumes cover the properties, processing, and applications of metals and nonmetallic engineering materials. They are designed to provide the authoritative information and data necessary for the appropriate selection of materials to meet critical design and performance criteria.

astm b850: Annual Book of ASTM Standards ASTM International, American Society for Testing and Materials, 2004

astm b850: Coatings and Coating Processes for Metals James H. Lindsay, ASM International, 1997-12-31 A reference work covering commercial coating processes. Coating types covered include organic coatings (paints) and their process cycles, electroplating, vacuum deposition coatings, electroless plating, and conversion coatings. The bulk of the book is taken up with an alphabetical listing of 2,000

astm b850: NASA Technical Memorandum, 1976

astm b850: Applied Science & Technology Index, 1997

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astm b850: *Mechanical Testing and Evaluation* Howard Kuhn, Dana Medlin, ASM International. Handbook Committee, 2000 This book is ASM's standard reference on the mechanical

characteristics and testing of metals, plastics, ceramics, and composites. Understand the basics of mechanical behavior with in-depth coverage on testing methods for those materials. Comparative mechanical properties and the mechanical characteristics of metals, plastics, and ceramics are included throughout for general reference. Updated references to ISO, ASTM, DIN, EN, JIS and other standards are also included.

astm b850: ASTM Special Technical Publication, 1964

astm b850: Centrifugal Compressors for Petroleum, Chemical, and Gas Service Industries , 1995

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astm b850: Modern Electroplating Mordechay Schlesinger, Milan Paunovic, 2014-12-22 The definitive resource for electroplating, now completely up to date With advances in information-age technologies, the field of electroplating has seen dramatic growth in the decade since the previous edition of Modern Electroplating was published. This expanded new edition addresses these developments, providing a comprehensive, one-stop reference to the latest methods and applications of electroplating of metals, alloys, semiconductors, and conductive polymers. With special emphasis on electroplating and electrochemical plating in nanotechnologies, data storage, and medical applications, the Fifth Edition boasts vast amounts of new and revised material, unmatched in breadth and depth by any other book on the subject. It includes: Easily accessible, self-contained contributions by over thirty experts Five completely new chapters and hundreds of additional pages A cutting-edge look at applications in nanoelectronics Coverage of the formation of nanoclusters and quantum dots using scanning tunneling microscopy (STM) An important discussion of the physical properties of metal thin films Chapters devoted to methods, tools, control, and environmental issues And much more A must-have for anyone in electroplating, including technicians, platers, plating researchers, and metal finishers, Modern Electroplating, Fifth Edition is also an excellent reference for electrical engineers and researchers in the automotive, data storage, and medical industries.

astm b850: Material Property and Quality Control Specifications for Elastomeric Concrete Used at Bridge Deck Joints Janos Gergely, Vincent Ogunro, Matthew Manus, 2009 The purpose of this research was to determine the minimum requirements in order to ensure satisfactory long-term performance and to develop a quality control program, including field sampling and testing during installation. There were two main phases to the research performed within this study. The first phase dealt with identification of critical material properties to establish a pregualification program. A total of eleven products were obtained and lab-mixed to determine the effects of varying polymer and aggregate types. This phase would also provide a baseline for material property values throughout the remainder of the research. In the second phase, site visits were made to fresh installations throughout North Carolina to obtain sample elastomeric concrete mixed in the field. Those sites were later revisited to obtain material from the same expansion joint after at least 4 months in service. When revisited, samples were obtained through means of coring. Cored sample test data could then be compared to the fresh sampling data to determine changes in physical properties with time. Older existing joints (over 5 years in-service life) were also identified and sampled to determine the physical property changes associated with long-term cyclic loading and environmental weathering.

astm b850: Le développement des aciers à très haute résistance Mohamed Gouné, Thierry Iung, Jean-Hubert Schmitt, 2022-11-01 Au cours des dernières années, d'importants développements ont été réalisés pour accroître la résistance mécanique des aciers afin d'alléger le poids total des structures, en particulier celui des véhicules automobiles. Selon les applications visées, l'augmentation de cette caractéristique ne doit pas se faire aux dépens des propriétés de mise en forme et d'usage. Le développement d'aciers à très haute résistance nécessite la recherche de nouveaux compromis entre ces propriétés afin d'optimiser la microstructure finale. Le développement des aciers à très haute résistance analyse les interactions entre les propriétés mécaniques en traction et les propriétés tels que l'écrouissage, l'anisotropie, la tenue en service, la tenue en fatigue, la résistance à la corrosion, la résistance au crash, la tenue en bords, la tenue à

l'hydrogène ou la soudabilité. Cet ouvrage s'intéresse également aux liens qui existent entre les paramètres microstructuraux d'aciers à très haute résistance et les propriétés suscitées. Il met en lumière les développements métallurgiques qui ont été nécessaires à l'émergence de ces nouvelles générations d'aciers. Enfin, il invite le lecteur à se projeter dans les développements futurs des aciers à très haute résistance.

astm b850: Woldman's Engineering Alloys John P. Frick, 2000-01-01 Annotation New edition of a reference that presents the values of properties typical for the most common alloy processing conditions, thus providing a starting point in the search for a suitable material that will allow, with proper use, all the necessary design limitations to be met (strength, toughness, corrosion resistance and electronic properties, etc.) The data is arranged alphabetically and contains information on the manufacturer, the properties of the alloy, and in some cases its use. The volume includes 32 tables that present such information as densities, chemical elements and symbols, physical constants, conversion factors, specification requirements, and compositions of various alloys and metals. Also contains a section on manufacturer listings with contact information. Edited by Frick, a professional engineering consultant. Annotation c. Book News, Inc., Portland, OR (booknews.com).

astm b850: Aluminum Alloy Castings John Gilbert Kaufman, Elwin L. Rooy, 2004-01-01 J. G. (Gil) Kaufman is currently president of his consulting company, Kaufman Associates.

astm b850: *Introduction to Aluminum Alloys and Tempers* J. Gilbert Kaufman, 2000 Annotation Examines characteristics of wrought and cast aluminum alloys, then presents basic aluminum alloy and temper designation systems, as developed by the Aluminum Association, and explains them with examples. Wrought and cast aluminum designations are treated in a similar fashion. Processes used to produce aluminum alloy products are described briefly, and representative applications for aluminum alloys and tempers are detailed, in areas such as electrical markets, building and construction, marine and rail transportation, packaging, and petroleum and chemical industry components. A final chapter presents 65 pages of bandw micrographs illustrating the microstructure of a range of aluminum alloys and tempers, to assist in understanding consequences of applying the production technology implied by the temper designations. Annotation copyrighted by Book News, Inc., Portland, OR

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