dd15 engine diagram

dd15 engine diagram is an essential tool for understanding the intricate components and workings of the Detroit Diesel DD15 engine. This heavy-duty engine is widely used in commercial trucks and offers advanced technology designed for performance and efficiency. A detailed DD15 engine diagram provides a visual representation of the engine's parts, helping technicians, mechanics, and operators comprehend the layout and functions of various components. This article explores the key aspects of the DD15 engine diagram, including its core components, systems, and common troubleshooting points. Additionally, it covers how the diagram aids in maintenance and repair processes. By examining the detailed DD15 engine diagram, one gains valuable insight into the engine's design and operational principles.

- Overview of the DD15 Engine
- Key Components in the DD15 Engine Diagram
- Understanding the DD15 Engine Systems
- Using the DD15 Engine Diagram for Maintenance and Repairs
- Common Issues Identified Through the DD15 Engine Diagram

Overview of the DD15 Engine

The Detroit Diesel DD15 engine is a prominent powerplant in the commercial trucking industry, known for its efficiency, reliability, and advanced engineering. It is a 14.8-liter inline six-cylinder engine that incorporates state-of-the-art technologies such as variable geometry turbochargers, advanced fuel injection systems, and exhaust gas recirculation (EGR) for emission control. Understanding the overall layout and structure of the DD15 engine is critical for effective diagnostics and maintenance. The DD15 engine diagram provides a comprehensive overview of the engine's physical and functional attributes, offering a clear depiction of the interconnection between components.

Engine Specifications

The DD15 engine delivers power outputs ranging from 400 to 505 horsepower with torque ratings up to 1,850 lb-ft. It is designed to meet stringent emissions standards while maintaining fuel efficiency and durability. The engine's design emphasizes modularity, which is well represented in the DD15 engine diagram, showing the separation of the cylinder block, cylinder head, and accessory modules.

Importance of the Engine Diagram

The DD15 engine diagram serves as a crucial reference for professionals tasked with engine assembly, maintenance, and troubleshooting. It visually maps out the engine's components and their spatial relationships, simplifying complex mechanical concepts. This clarity aids in reducing repair times and improving accuracy during service operations.

Key Components in the DD15 Engine Diagram

A detailed DD15 engine diagram highlights the major components that contribute to the engine's functionality. Understanding these parts and their locations is fundamental for anyone working with the engine.

Engine Block and Cylinder Head

The engine block forms the core structure of the DD15, housing the cylinders and providing mounting points for other components. The cylinder head sits atop the block and contains the combustion chambers, intake and exhaust ports, and valve train assemblies. The diagram clearly delineates these elements, showing their positions relative to other parts.

Fuel System Components

The fuel system includes high-pressure fuel pumps, common rail injectors, and fuel lines. The DD15 engine diagram illustrates the routing of these components and their integration with the engine control module (ECM). Proper fuel delivery is critical for performance and emissions compliance.

Turbocharger and Exhaust System

The variable geometry turbocharger (VGT) is a key feature of the DD15, enhancing power and efficiency by adjusting boost pressure in response to engine demands. The diagram shows the turbocharger's connection to the intake manifold and exhaust system, including the EGR cooler and particulate filters.

Cooling and Lubrication Systems

The cooling system, comprising the radiator, water pump, and coolant passages, is vital for maintaining optimal operating temperatures. The lubrication system includes the oil pump, oil filter, and internal oil channels. The engine diagram provides a detailed view of these systems, indicating flow paths and component locations.

Electrical and Control Systems

The DD15 engine features advanced electronic controls for monitoring and regulating engine functions. The diagram includes sensors, actuators, wiring harnesses, and the ECM, demonstrating how these components interact to optimize engine performance and diagnostics.

Understanding the DD15 Engine Systems

The DD15 engine diagram not only shows physical components but also conveys how various systems operate cohesively. This section explains the primary engine systems depicted in the diagram.

Combustion and Air Intake System

The air intake system channels filtered air into the cylinders, where fuel combustion occurs. The DD15 engine diagram outlines the air filter, turbocharger, intercooler, and intake manifold, illustrating airflow progression. Efficient air management improves fuel economy and reduces emissions.

Fuel Injection and Combustion Process

The fuel injection system delivers precise amounts of fuel into the combustion chamber at high pressure. The diagram details the injector locations and timing mechanisms controlled by the ECM. This precision ensures optimal combustion and engine efficiency.

Emission Control Systems

Emission regulations necessitate components such as the EGR valve, diesel particulate filter (DPF), and selective catalytic reduction (SCR) system. The DD15 engine diagram shows how exhaust gases are recirculated and treated to minimize pollutants, emphasizing the environmental compliance of the engine.

Cooling and Lubrication Integration

Maintaining proper temperatures and minimizing friction are critical for engine longevity. The diagram depicts the interaction between coolant flow and oil circulation, highlighting passages and components that prevent overheating and wear.

Using the DD15 Engine Diagram for Maintenance

and Repairs

The DD15 engine diagram is indispensable for routine maintenance and complex repairs. It provides a roadmap that technicians rely on to identify parts, understand their functions, and perform precise servicing.

Component Identification and Location

By referencing the engine diagram, mechanics can quickly locate components such as sensors, pumps, and valves. This reduces diagnostic time and ensures that repairs target the correct parts.

Step-by-Step Repair Guidance

The diagram aids in disassembly and reassembly processes by illustrating the order and positioning of parts. It helps technicians avoid errors that could lead to engine damage or suboptimal performance.

Preventive Maintenance Scheduling

Understanding the engine layout through the diagram assists in planning maintenance tasks like oil changes, filter replacements, and inspections. Proper scheduling extends engine life and maintains efficiency.

- Check coolant and oil system components as shown in the diagram
- Inspect fuel system parts for leaks or wear
- Verify sensor connections and wiring harness integrity
- Clean or replace air intake and exhaust system elements

Common Issues Identified Through the DD15 Engine Diagram

Utilizing the DD15 engine diagram can help pinpoint frequent engine problems by understanding how components interrelate and function.

Fuel Delivery Problems

The diagram highlights the fuel system's complexity, allowing users to detect issues such

as clogged injectors or failing fuel pumps affecting engine performance.

Cooling System Failures

Overheating problems can be traced using the diagram to identify blockages or leaks in the coolant passages or radiator connections.

Turbocharger Malfunctions

Since the turbocharger is a critical power-boosting component, the diagram's depiction of its connections aids in diagnosing boost pressure losses or mechanical failures.

Electrical and Sensor Faults

Issues with engine sensors or wiring can be found by analyzing the diagram's electrical system layout, facilitating quick troubleshooting and replacement.

- Misfiring due to injector or sensor faults
- Excessive smoke from faulty EGR or turbocharger
- Engine overheating from coolant leaks
- Starting difficulties linked to electrical system failures

Frequently Asked Questions

What is a DD15 engine diagram?

A DD15 engine diagram is a detailed visual representation of the components and systems within the Detroit Diesel DD15 engine, showing parts such as the fuel system, cooling system, and electrical connections.

Where can I find a DD15 engine diagram?

DD15 engine diagrams can typically be found in the Detroit Diesel service manuals, online forums, repair websites, or through authorized Detroit Diesel dealerships and parts suppliers.

Why is the DD15 engine diagram important for maintenance?

The DD15 engine diagram helps technicians and owners understand the layout and function of engine components, facilitating troubleshooting, repairs, and routine maintenance tasks efficiently.

Does the DD15 engine diagram include the fuel injection system layout?

Yes, the DD15 engine diagram usually includes detailed illustrations of the fuel injection system, showing components like injectors, fuel lines, and the fuel pump to aid in diagnostics and repair.

How detailed are the wiring diagrams in the DD15 engine schematic?

Wiring diagrams in DD15 engine schematics are quite detailed, covering electrical connections, sensor wiring, and control modules to assist in electrical troubleshooting and ensuring proper engine operation.

Can I use a DD15 engine diagram for troubleshooting engine faults?

Yes, using a DD15 engine diagram is essential for identifying faulty components, tracing wiring issues, and understanding system interactions during troubleshooting processes.

Are there digital versions of the DD15 engine diagram available?

Yes, digital versions of the DD15 engine diagram are available through official Detroit Diesel online portals, repair databases, and some third-party automotive software platforms.

How often should I refer to the DD15 engine diagram during engine repairs?

It is recommended to refer to the DD15 engine diagram frequently during repairs to ensure correct identification of parts, proper reassembly, and to avoid errors in complex engine systems.

Additional Resources

1. *Understanding the DD15 Engine: A Comprehensive Guide*This book provides an in-depth exploration of the Detroit Diesel DD15 engine, focusing on its design, components, and functionality. Detailed diagrams are included to help readers

visualize the engine layout and understand each part's role. Ideal for mechanics and enthusiasts seeking to deepen their knowledge of this advanced diesel engine.

2. DD15 Engine Repair and Maintenance Manual

A practical manual aimed at technicians and fleet operators, this book covers routine maintenance, troubleshooting, and repair procedures for the DD15 engine. It features step-by-step instructions accompanied by clear engine diagrams to simplify complex tasks. The book emphasizes preventive care to enhance engine longevity and performance.

3. Detroit Diesel DD15 Engine Diagrams and Schematics

This specialized reference book compiles detailed diagrams and schematics of the DD15 engine, including electrical, fuel, and cooling systems. It serves as an essential resource for diagnosing issues and understanding the intricate layout of the engine components. Technicians will find it invaluable for accurate repairs and system modifications.

4. Diesel Engine Fundamentals: Focus on the DD15

Offering foundational knowledge on diesel engine operations, this book centers on the DD15 model to illustrate key concepts. It breaks down the engine's thermodynamics, fuel injection, and emission control systems with supportive diagrams. Students and new mechanics will benefit from its clear explanations and practical examples.

5. Advanced Diagnostics for Detroit Diesel DD15 Engines

Targeting experienced mechanics, this book delves into advanced diagnostic techniques for the DD15 engine. It includes detailed wiring diagrams, sensor locations, and troubleshooting flowcharts. The guide helps professionals quickly identify and resolve complex engine issues, improving repair efficiency.

6. DD15 Engine Performance Optimization and Tuning

This book explores methods to enhance the performance and fuel efficiency of the DD15 engine through tuning and modifications. It discusses engine mapping, turbocharging, and emission adjustments, supported by relevant engine diagrams. Engineers and performance enthusiasts will find practical advice for maximizing engine output.

- 7. Heavy Duty Engine Systems: The DD15 Diesel Engine Case Study
 Using the DD15 engine as a case study, this book explains the integration of heavy-duty
 engine systems such as air intake, exhaust, and lubrication. Diagrams clarify system
 interactions and highlight design considerations. It is a valuable resource for students and
 engineers in automotive and mechanical fields.
- 8. Troubleshooting Common Issues in Detroit Diesel DD15 Engines
 Focusing on common problems encountered with the DD15 engine, this guide provides
 diagnostic tips and repair solutions. It features symptom-based flowcharts and component
 diagrams to aid in quick identification of faults. Fleet managers and mechanics will
 appreciate its practical approach to minimizing downtime.
- 9. Engine Diagrams for Diesel Technicians: Detroit DD15 Edition
 Designed specifically for diesel technicians, this book offers an extensive collection of labeled engine diagrams for the DD15 model. It covers mechanical, electrical, and electronic systems, making it a handy reference during repairs and overhauls. The clear visual aids support efficient and accurate maintenance work.

Dd15 Engine Diagram

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Unravel the Mysteries of the DD15 Engine: A Comprehensive Visual Guide

Are you struggling to understand the intricate workings of the Detroit Diesel DD15 engine? Do you find yourself overwhelmed by complex technical manuals and cryptic diagrams? Troubleshooting engine issues leaving you frustrated and costing you valuable time and money? This ebook provides the clarity and visual understanding you need to confidently navigate the complexities of the DD15.

Mastering the DD15 Engine: A Visual Guide to Understanding, Maintaining, and Troubleshooting

This comprehensive guide, written by [Your Name/Pen Name], provides a clear, concise, and visually rich understanding of the DD15 engine.

Contents:

Introduction: Overview of the DD15 engine, its applications, and key features.

Chapter 1: External Components and Systems: Detailed diagrams and explanations of the engine's external components, including the cooling system, exhaust system, and fuel system.

Chapter 2: Internal Components and Operation: A comprehensive breakdown of the engine's internal workings, including the cylinder head, crankshaft, pistons, and connecting rods. Detailed diagrams and animations will help visualize the combustion process.

Chapter 3: Fuel System Deep Dive: A dedicated chapter focusing on the intricacies of the DD15 fuel system, addressing common issues, and providing troubleshooting guidance.

Chapter 4: Electrical System and Diagnostics: Explaining the electrical architecture, sensor functions, and diagnostic procedures using readily available tools.

Chapter 5: Troubleshooting Common Issues: A practical guide to diagnosing and resolving common DD15 engine problems, providing step-by-step solutions.

Conclusion: Recap of key concepts and resources for further learning.

Mastering the DD15 Engine: A Visual Guide to Understanding, Maintenance, and Troubleshooting

Introduction: Understanding the Detroit Diesel DD15

Engine

The Detroit Diesel DD15 is a heavy-duty, inline six-cylinder engine renowned for its power and reliability. Widely used in heavy-duty trucks and other commercial vehicles, understanding its workings is crucial for efficient operation, preventative maintenance, and effective troubleshooting. This guide aims to demystify the DD15, providing a clear and comprehensive understanding of its components, operation, and maintenance through detailed diagrams and explanations. Whether you're a seasoned mechanic or a curious owner-operator, this guide will equip you with the knowledge to confidently manage your DD15 engine.

Chapter 1: External Components and Systems of the DD15 Engine

This chapter focuses on the external components of the DD15, providing a visual understanding of their function and interconnection. We'll explore:

1.1 The Cooling System: Keeping the DD15 Cool

The DD15's cooling system is vital for preventing overheating. This section will detail the components, including:

Radiator: The primary heat exchanger, dissipating engine heat to the atmosphere. Diagrams will illustrate its internal structure and airflow patterns.

Water Pump: Circulates coolant through the engine block and radiator. We'll explore its impeller design and operation.

Thermostat: Regulates coolant flow to maintain optimal operating temperature. The thermostat's function and failure modes will be explained.

Coolant Reservoir: Stores excess coolant and allows for expansion and contraction.

Fans: Forced-air cooling, ensuring efficient heat dissipation under heavy load. Different fan types and control mechanisms will be discussed.

Detailed diagrams will show the flow of coolant through the entire system, highlighting critical pressure points and potential leak locations.

1.2 The Exhaust System: Managing Emissions and Backpressure

The exhaust system manages the expulsion of combustion gases, minimizing harmful emissions and

maintaining optimal engine backpressure. We will examine:

Exhaust Manifold: Collects exhaust gases from the cylinder head. Diagrams will illustrate its design and its role in gas flow.

Turbocharger: Increases engine power and efficiency by forcing more air into the combustion chambers. The turbo's internal components and operation will be explained.

Exhaust Pipe and Muffler: Routes exhaust gases to the atmosphere, reducing noise and emissions. Diesel Particulate Filter (DPF): Traps particulate matter from exhaust gases, reducing emissions. Regeneration processes and maintenance will be discussed.

Selective Catalytic Reduction (SCR): Reduces NOx emissions through chemical reactions. The SCR system's components and operation will be visually explained.

1.3 The Fuel System: Delivering Power

The fuel system ensures a consistent supply of fuel to the engine. We'll dissect:

Fuel Tank: Stores fuel for the engine. Different tank configurations and safety features will be addressed.

Fuel Filters: Remove contaminants from the fuel, preventing damage to the injection system. Fuel Pump: Supplies fuel under pressure to the injection system. Types of fuel pumps and their operation will be described.

Fuel Injectors: Precisely meter and deliver fuel to each cylinder. The injectors' internal workings and common failure modes will be explored.

Fuel Lines and Connectors: Transport fuel throughout the system. Proper maintenance and leak detection will be covered.

Chapter 2: Internal Components and Operation of the DD15 Engine

This chapter delves into the internal workings of the DD15, visualizing the complex interplay of components that create power. We'll explore:

2.1 The Cylinder Block and Head: The Engine's Foundation

Cylinder Block: Houses the cylinders and provides structural support. The block's material, design, and critical dimensions will be highlighted.

Cylinder Head: Seals the combustion chambers and houses valves, spark plugs (in some configurations), and injectors. Detailed diagrams will show the internal passages and valve train. Pistons and Connecting Rods: Translate combustion pressure into rotational motion. The piston's design, ring function, and connecting rod articulation will be shown.

Crankshaft: Converts reciprocating motion from the pistons into rotational motion. The crankshaft's design, counterweights, and bearings will be examined.

Camshaft: Controls the timing of the valves. Different camshaft designs and their impact on engine performance will be discussed.

2.2 The Combustion Process: Turning Fuel into Power

A step-by-step explanation, with supporting animations and diagrams, will illustrate the four-stroke combustion cycle: intake, compression, combustion, and exhaust. The role of fuel injection, air intake, and exhaust gas recirculation (EGR) will be emphasized.

2.3 Lubrication System: Keeping Things Running Smoothly

The lubrication system keeps all moving parts properly lubricated. This section will explore:

Oil Pump: Circulates engine oil. Types of oil pumps and their function will be discussed.

Oil Filter: Removes contaminants from the oil. The importance of regular oil filter changes will be highlighted.

Oil Pan: Collects used oil.

Oil Cooler: Cools the oil under heavy load.

Chapter 3: Fuel System Deep Dive for the DD15

This chapter provides an in-depth look at the DD15 fuel system, covering common issues and troubleshooting techniques. We will explore:

High-Pressure Common Rail System: The DD15 uses a high-pressure common rail system for precise fuel injection.

Fuel Injector Functionality and Testing: Detailed methods for testing fuel injectors for proper operation will be covered.

Fuel Pressure Regulation: Understanding how fuel pressure is regulated and maintained for optimal combustion.

Fuel Filter Maintenance: The importance of regular fuel filter replacement to prevent contamination. Troubleshooting Fuel System Problems: Step-by-step procedures for diagnosing common fuel system problems.

Chapter 4: Electrical System and Diagnostics for the DD15

This chapter covers the DD15's electrical system and diagnostic procedures. We will explore:

Engine Control Module (ECM): The brain of the engine, controlling all aspects of operation. ECM function and diagnostics will be detailed.

Sensors and Actuators: The sensors monitor engine conditions, and the actuators adjust engine parameters accordingly.

Wiring Diagrams: Simplified wiring diagrams will aid in tracing electrical circuits.

Diagnostic Trouble Codes (DTCs): Understanding and interpreting DTCs to pinpoint problems. Using Diagnostic Tools: Guidance on using diagnostic tools to troubleshoot electrical problems.

Chapter 5: Troubleshooting Common Issues with the DD15 Engine

This chapter provides practical guidance on diagnosing and resolving common DD15 engine problems:

Rough Running: Identifying causes and solutions for rough engine operation.

Overheating: Diagnosing and fixing overheating issues, including cooling system checks.

Lack of Power: Troubleshooting issues causing a loss of engine power.

Excessive Smoke: Diagnosing the cause of excessive smoke, from white smoke (coolant leak) to black smoke (rich fuel mixture).

Starting Problems: Troubleshooting issues preventing the engine from starting.

Each problem will be addressed with a step-by-step diagnostic process and possible solutions.

Conclusion: Maintaining Your DD15 Engine for Peak Performance

This guide has provided a comprehensive overview of the Detroit Diesel DD15 engine. By understanding its components, operation, and potential problems, you can ensure optimal performance and longevity. Remember that regular maintenance and timely attention to potential problems are key to keeping your DD15 running smoothly and efficiently. Consult your owner's manual and utilize professional service when needed.

FAQs

- 1. What is the difference between a DD13 and a DD15 engine? The DD15 has a larger displacement than the DD13, resulting in greater horsepower and torque.
- 2. How often should I change the oil in my DD15 engine? Oil change intervals depend on operating conditions, but generally, it's recommended to follow the manufacturer's guidelines.
- 3. What type of oil should I use in my DD15 engine? Consult your owner's manual for the recommended oil type and viscosity.
- 4. How do I interpret the diagnostic trouble codes (DTCs) from my DD15 ECM? Refer to your engine's diagnostic manual or use a diagnostic tool to decode the codes.
- 5. What are the common causes of overheating in a DD15 engine? Overheating can result from low coolant levels, a faulty thermostat, radiator problems, or a malfunctioning water pump.
- 6. How do I troubleshoot a no-start condition in my DD15 engine? Start by checking fuel supply, battery voltage, and the engine's electrical system.
- 7. What is the role of the turbocharger in a DD15 engine? The turbocharger increases air intake, leading to improved power and efficiency.
- 8. How often should I replace the fuel filters in my DD15 engine? Regular fuel filter replacement is crucial to prevent contamination and maintain optimal performance. Refer to your maintenance schedule.
- 9. Where can I find detailed parts diagrams for the DD15 engine? Your engine's service manual or online parts catalogs usually provide detailed diagrams.

Related Articles

- 1. DD15 Engine Specifications: A detailed look at the technical specifications of the DD15 engine, including horsepower, torque, displacement, and other key metrics.
- 2. DD15 Engine Maintenance Schedule: A comprehensive guide to the recommended maintenance schedule for the DD15, including oil changes, filter replacements, and other essential tasks.
- 3. DD15 Engine Troubleshooting Guide (Advanced): A more in-depth troubleshooting guide covering complex engine problems and diagnostic techniques.

- 4. Understanding Detroit Diesel's Electronic Control Modules (ECMs): A comprehensive guide to the function and operation of Detroit Diesel ECMs.
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- 6. Common DD15 Engine Problems and Their Solutions: A list of common issues, accompanied by detailed explanations and solutions.
- 7. Comparing DD15 to Other Heavy-Duty Engines: A comparative analysis of the DD15 engine against its competitors.
- 8. Detroit Diesel DD15 Engine Repair Manual Overview: A guide to understanding and using Detroit Diesel's official repair manuals.
- 9. The Future of the Detroit Diesel DD15 Engine and its Technology: Exploring the evolution of the engine and potential future developments.

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Experienced chapter authors from a truly multidisciplinary team of sector specialisms• First extensive study to compare and contrast traditional Blue Economy with Blue Growth• Complementary to EU and National policies for multi-use of maritime space

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Decease November 5, 2006 (at the age of 74) Addr ess 3-9-406 Namiki-2-chome, Kanazawa-ku, Yokohama, Japan Institution Chair Professor of The Research Organization of Science and Engineering, Ritsumeikan University Guest Professor of Yokohama City University Education Bachelor of Science, Nagoya University, 1955 Master of Science, Nagoya University, 1957 Doctor of Science, Nagoya University, 1961 ix x Memorial Tribute to Professor Dr.

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the foundation necessary to create their own executable assembly language programs.

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dd15 engine diagram: Handbook of Diesel Engines Klaus Mollenhauer, Helmut Tschöke, 2010-06-22 This machine is destined to completely revolutionize cylinder diesel engine up through large low speed t- engine engineering and replace everything that exists. stroke diesel engines. An appendix lists the most (From Rudolf Diesel's letter of October 2, 1892 to the important standards and regulations for diesel engines. publisher Julius Springer.) Further development of diesel engines as economiz- Although Diesel's stated goal has never been fully ing, clean, powerful and convenient drives for road and achievable of course, the diesel engine indeed revolu- nonroad use has proceeded quite dynamically in the tionized drive systems. This handbook documents the last twenty years in particular. In light of limited oil current state of diesel engine engineering and technol- reserves and the discussion of predicted climate ogy. The impetus to publish a Handbook of Diesel change, development work continues to concentrate Engines grew out of ruminations on Rudolf Diesel's on reducing fuel consumption and utilizing alternative transformation of his idea for a rational heat engine fuels while keeping exhaust as clean as possible as well into reality more than 100 years ago. Once the patent as further increasing diesel engine power density and was filed in 1892 and work on his engine commenced enhancing operating performance.

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technological, and device aspects of organic bioelectronics based on green materials, this is the first overview of the emerging concepts involving fabrication techniques for sustainable electronics with low energy and material consumption. With contributions from top-notch editors and authors, in one focus, the book covers a collection of natural materials suited for electronics applications such as paper, silk, melanin, DNA and nucleobases, resins, gums, saccharides, cellulose, gelatine and peptides. In another thrust, the book focuses on device fabrication based on these materials, including processing aspects, and applications such as sensors, signal transducers, transient, implantable and digestible electronics. With its interdisciplinary approach this text will appeal to the chemistry, physics, materials science, and engineering communities.

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second, extended edition. A packed column remains the core element of any diffusional separation process. This underlines the need for basic design principles for packed columns, which enhance the design process by making it more accurate and reliable. The SBD (suspended bed of droplets) model introduced in the ?rst German edition of the book was well received by the experts and is now used by a large number of com- nies in the industry, as it offers improved reliability in the ?uid dynamic design of packed columns. For the purpose of facilitating the design process, the SBD model was ingrated into the simulation programme ChemCAD. The software programme FDPAK, which is available for Windows, has certainly contributed to the widespread use of the SBD model. The programme is very user-friendly and the calculation results are p- sented in tabular as well as graphic form, showing ?ood load, pressure drop and hold-up diagrams in the entire operating range.

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